



Dart Aerospace Ltd.
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Tel (613) 632-5200

D350-567-113
Job Sheet 176196-A



Part No: D350-567-113

Job Qty: 1 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/11/18

Job Tracking No:

Due Date: 5/15/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 1 2018
110	Packaging	1 pcs	5/15/18	5/15/18	0.00	0.00	Packaging1-3		MAY 1 2018
120	QC	1 pcs	5/15/18	5/15/18	0.00	0.00	QC4		58
125	DC	1 pcs	5/15/18	5/15/18	0.00	0.00	DC		9-88
130	Packaging	1 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-1		58
140	QC21-FG	1 Ea	5/15/18	5/15/18	0.00	0.00	QC21		MAY 1 2017

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 125 - Photocopy bluefile & type labels per PPPD350-567-113 CHG003

130 - Identify and pack for shipping as per PPPD350-567-113 Location:FG032

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	12 Ea (12 ea)	90-Start up Operation	S006216
2600-6	Camlock Stud	12 Ea (12 ea)	90-Start up Operation	S006219
2600-LW	Washer, Camlock Retaining	12 Ea (12 ea)	90-Start up Operation	S027513
AN526C832R9	Screw	21 Ea (21 ea)	90-Start up Operation	S056465
D2463-0860	1/2" Seal-86"	1 Ea (1 ea)	90-Start up Operation	S065585
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	18 sf (18 ea)	90-Start up Operation	S021234
MS20426AD3-5	Rivet	24 Ea (24 ea)	90-Start up Operation	F4533
MS21042L08	Nut	21 Ea (21 ea)	90-Start up Operation	S044234
NAS1149DN832J	Washer	42 Ea (42 ea)	90-Start up Operation	Fm137587-15
D3290-041	Replacement Exterior Window For -111	1 Ea (1 ea)	110-Packaging	S070525

CONTAINER NO. **S065586**

Replacement Exterior Super – Sized Window

PART NO: D350 – 567 – 113
Serial No/Batch: S065585
Revision:
Operation: Packaging
Change No: CHG003

Mfg Date: 04/26/18 Job No: 176196 – A
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	12	24	0
	2600-6	12	169	0
	2600-LW	12	202	0
	AN526C832R9	21	336	0
	D2463-0860	1	6	0
	FG-778150-550-ROL	18	291	0
	MS20426AD3-5	24	8,142	0
	MS21042L08	21	1,991	0
	NAS1149DN832J	42	1,910	0
110-Packaging	D3290-041	1	7	0

Part Specifications

Specifications could not be found.

Plex 5/11/18 2:29 PM dart.quirion.sonia



Dart Hawkesbury
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Container Trace

S065586 Container Trace - Upstream													
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufac Part A
S019730	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019731	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019732	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019734	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019735	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019736	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019737	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019738	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S019739	fm137587-15	Allocated	NAS1149DN832J	Receive Ea	100	12/11/2017 11:57 AM	8.000	Ea	Start Up Stores/Pkg-2	M137587			
S021111	S021101	Stock	451500007	Purchasing - Ft	100	12/13/2017 9:33 AM	500.000	ft	Purchasing	PO038510	169010	Purchasing	
S024336	S024335	Stock	110750004	Purchasing	100	12/18/2017 1:32 PM	500.000	ft	Purchasing	PO038374	168421	Purchasing	
FM137587-15	S019730	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:11 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019731	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:11 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019732	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:12 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019734	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:12 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019735	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:12 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019736	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:13 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019737	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:13 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019738	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:14 PM	8.000	Ea	ST264	M137587			
FM137587-15	S019739	Stock	NAS1149DN832J	Receive Ea	100	1/17/2018 4:14 PM	8.000	Ea	ST264	M137587			
S051328	F4533	Stock	MS20426AD3-5	Receive Ea	100	3/14/2018 10:44 AM	16.000	Ea	GA007	4533			
S062240	FM137587-15	Allocated	NAS1149DN832J	Receive Ea	100	4/18/2018 8:45 AM	126.000	Ea	Start Up Stores/Pkg-2	M137587			
S062243	S044234	Stock	MS21042L08	Receive Ea	100	4/18/2018 9:04 AM	63.000	Ea	ST303	s044234			
S062246	F4533	Stock	MS20426AD3-5	Receive Ea	100	4/18/2018 9:18 AM	60.000	Ea	GA007	4533			
S062247	S056465	Allocated	AN526C832R9	Receive Ea	100	4/18/2018 9:22 AM	63.000	Ea	Start Up Stores/Pkg-2	s056465			
S062248	s021234	Allocated	FG-778150-550-ROL	Receive sf	100	4/18/2018 9:23 AM	54.000	sf	Start Up Stores/Pkg-2	PO038579			
S062250	S027513	Stock	2600-LW	Receive Ea	100	4/18/2018 9:26 AM	36.000	Ea	ST580				
S062252	S006219	Allocated	2600-6	Receive Ea	100	4/18/2018 9:31 AM	24.000	Ea	Start Up Stores/Pkg-2	M138238			
S062253	S006216	Allocated	212-12	Receive Ea	100	4/18/2018 9:37 AM	26.000	Ea	Start Up Stores/Pkg-2	M138238			
S062261	s021111	Stock	D2463	QC21-SA FT	140	4/18/2018 9:59 AM	21.480	ft	ST409	S021111	169010		
S062583	S044234	Stock	MS21042L08	Receive Ea	100	4/18/2018 4:06 PM	24.000	Ea	ST303	s044234			
S063387	S055004	Stock	M6061T6S.063	Receive sf	100	4/20/2018 4:50 PM	42.000	sf	MAT021				
S063388	S063387	Scrap	M6061T6S.063	Start up Operation	90	4/20/2018 4:51 PM	37.500	sf	Start Up Waterjet		176198	Start Up Waterjet	
S065585	FM137587-4	Allocated	212-12	Start up Operation	90	4/26/2018 11:47 AM	1.000	Ea	Start Up Stores/Pkg-2	M137587	175691	Start Up Stores/Pkg-2	
S065585	S062253	Allocated	212-12	Start up Operation	90	4/26/2018 11:47 AM	26.000	Ea	Start Up Stores/Pkg-2	M138238	175691	Start Up Stores/Pkg-2	
S065585	S024832	Allocated	212-12	Start up Operation	90	4/26/2018 11:47 AM	9.000	Ea	Start Up Stores/Pkg-2	PO038643	175691	Start Up Stores/Pkg-2	
S065585	FM137621	Allocated	2600-6	Start up Operation	90	4/26/2018 11:47 AM	2.000	Ea	Start Up Stores/Pkg-2	M137621	175691	Start Up Stores/Pkg-2	
S065585	S062252	Allocated	2600-6	Start up Operation	90	4/26/2018 11:47 AM	24.000	Ea	Start Up Stores/Pkg-2	M138238	175691	Start Up Stores/Pkg-2	
S065585	S024834	Allocated	2600-6	Start up Operation	90	4/26/2018 11:47 AM	10.000	Ea	Start Up Stores/Pkg-2		175691	Start Up Stores/Pkg-2	

S065586 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufac Part A
S065585	S062250	Allocated	2600-LW	Start up Operation	90	4/26/2018 11:47 AM	36.000	Ea	Start Up Stores/Pkg-2		175691	Start Up Stores/Pkg-2	
S065585	S062247	Allocated	AN526C832R9	Start up Operation	90	4/26/2018 11:47 AM	63.000	Ea	Start Up Stores/Pkg-2		175691	Start Up Stores/Pkg-2	
S065585	S051328	Allocated	MS20426AD3-5	Start up Operation	90	4/26/2018 11:47 AM	12.000	Ea	Start Up Stores/Pkg-2	4533	175691	Start Up Stores/Pkg-2	
S065585	S062246	Allocated	MS20426AD3-5	Start up Operation	90	4/26/2018 11:47 AM	60.000	Ea	Start Up Stores/Pkg-2	4533	175691	Start Up Stores/Pkg-2	
S065585	S062583	Allocated	MS21042L08	Start up Operation	90	4/26/2018 11:47 AM	2.000	Ea	Start Up Stores/Pkg-2		175691	Start Up Stores/Pkg-2	
S065585	S062243	Allocated	MS21042L08	Start up Operation	90	4/26/2018 11:47 AM	61.000	Ea	Start Up Stores/Pkg-2		175691	Start Up Stores/Pkg-2	
S065585	S062240	Allocated	NAS1149DN832J	Start up Operation	90	4/26/2018 11:47 AM	126.000	Ea	Start Up Stores/Pkg-2	M137587	175691	Start Up Stores/Pkg-2	
S065585	S062248	Allocated	FG-778150-550-ROL	Start up Operation	90	4/26/2018 11:47 AM	54.000	sf	Start Up Stores/Pkg-2	PO038579	175691	Start Up Stores/Pkg-2	
S065585	S062261	Allocated	D2463	Start up Operation	90	4/26/2018 11:47 AM	21.480	ft	Start Up Stores/Pkg-2	S021111	175691	Start Up Stores/Pkg-2	
S065586	S065585	Allocated	D350-567-113	Start up Operation	90	4/26/2018 11:48 AM	1.000	Ea	Start Up Stores/Pkg-2	S065585	175691	Start Up Stores/Pkg-2	
S066603	S066591	Allocated	D3290-3P	Purchasing	100	4/28/2018 11:27 AM	8.000	Ea	Purchasing		175702	Purchasing	
S070523	S024336	Stock	D2126	QC21-SA FT	140	5/11/2018 11:47 AM	26.000	ft	ST414	S024336	168421		
S070524	S063388	Stock	D3290-1	QC21-SA	190	5/11/2018 11:47 AM	4.000	Ea	ST432	S063388	176198		
S070525	S070523	Allocated	D2126	Start up Operation	90	5/11/2018 11:48 AM	26.000	ft	Start Up Small Fab	S024336	177123	Start Up Small Fab	
S070525	S070524	Allocated	D3290-1	Start up Operation	90	5/11/2018 11:48 AM	4.000	Ea	Start Up Small Fab	S063388	177123	Start Up Small Fab	
S070525	S066603	Allocated	D3290-3	Start up Operation	90	5/11/2018 11:48 AM	4.000	Ea	Start Up Small Fab	S066603	177123	Start Up Small Fab	
S065586	S070525	Allocated	D3290-041	Packaging	110	5/11/2018 2:38 PM	1.000	Ea	Packaging1-3	S070525	176196-A	Packaging1-3	

S065586 Details

Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
D350-567-113	QC21-FG		Allocated	0.000	0.000	4/26/2018 11:49 AM	Linda Lacelle	176195	Start Up Stores/Pkg-2	S065585

S065586 Container Trace - Downstream

Source Container No	Container No	Status	Part No	Operation Code	Op No	Consumed Date	Consumed Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code
S065586	S070777	Stock	D350-567-111	QC21-FG	140	5/11/2018 3:37 PM	1.000	Ea	PK002	S070777	176195	Start Up Stores/Pkg-2
S070777	S070779	Shipped	D350-567-111	QC21-FG	140	5/11/2018 3:56 PM	3.000	Ea	PK002	S070777	176195	

Plex 5/14/2018 8:14 AM dart.Gagnon.Michelle